



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

Tel (613) 632-5200

RBW6305G00132-3G-11

Job Sheet 176731



Part No: RBW6305G00132-3G-11

Job Qty: 4 ea

Part Name: Placards



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 4/30/18

Job Tracking No:

Due Date: 5/28/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBW6305G00132-3G Rev 4 IPP Rev A 18.02.21 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		5/28/18	0.00	0.00	Start Up Small Fab-3		MLC
110	Small Fab	4 pcs		5/28/18	0.00	1.63	Small Fab-4		MLC
120	QC	4 pcs		5/28/18	0.00	0.00	QC5		MLC
130	Packaging	4 pcs		5/28/18	0.00	0.00	Packaging3-1		GA098 18-06-01
140	QC21-SA	4 Ea		5/28/18	0.00	0.00	QC21		df3

Part Op 110 - 1-Engrave placard using Laser engraver as per DWG. Sheet 4. ***NOTE*** Use PDF

Descriptions: 120 - QC5- Inspect part completeness to step on W/O

130 - Identify as per dwg & Stock Location:

140 - QC21- Final Inspection - Work Order Release

DAS
21
9-80

JUN 05 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
LM922402	Plastic, Black & White	.4680 sf (.117 ea)	90-Start up Operation	20 6/24/18

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	LM922402	0	20	0

Part Specifications

Specifications could not be found.

Plex 6/4/18 7:48 AM dart.logan.david



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Container No: S077469



Part: RBW6305G00132-3G-11

Job No: 176731

Serial No/Batch: S077469

Revision: 4

Inspector:

Exp Date: 06/04/2018

Instructions:

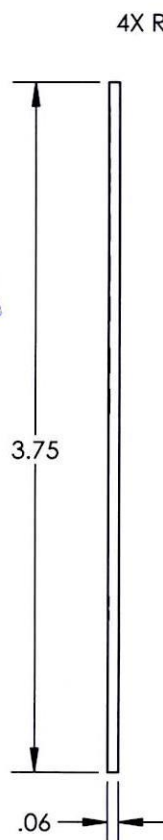
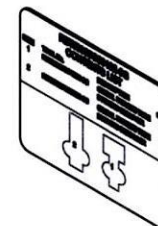
Date: 06/04/18

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SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 176731

20180604

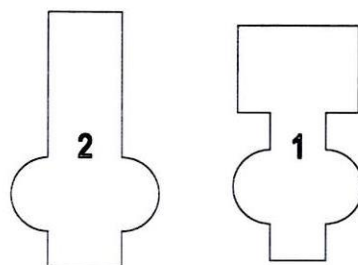
REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2		-31 CORRECTED TOOL NUMBERS.	5/11/2011	RJC	RW
3A		-11 CH'D DIM WAS .06 IS (.06).	5/5/2014	DPD	RJC
4	15-0322	-11 CH'D DIM'S WAS 2.50 IS 3.75, WAS 6.00 IS 4.50 WAS R.38 IS R.25. ADDED TOOL OUTLINES & ITEM NUMBERS.	10/5/2015	RJC	JAG



4X R.25

RBW6305G00132-3G CONTENTS LIST

ITEM	TOOL No.	DESCRIPTION	QTY
1	RBW6305G01232-3G	GIMBAL TORQUE TUBE BUSHING REMOVER	1
2	RBW6305G00232-3G	GIMBAL TORQUE TUBE BUSHING INSTALLER	1



ARIAL TEXT 3/16 HT.

ARIAL TEXT 1/8 HT.

BLACK BACKGROUND WITH
WHITE LETTERS AND LINES

(-11)
PLACARD

DART AEROSPACE	
TITLE GIMBAL BUSHING KIT	
DWG NO. RBW6305G00132-3G-11	REV 4
MAT'L PLASTIC	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .010	HEAT TREAT
.XX ± .03	FINISH
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AGUSTA
SCALE 1:1	DATE 1/13/2009
SHEET 4 OF 4	